# **△A.R.I.** D-070 Q





### Dynamic Combination Air and Pressure Relief Valve

### > Description

The A.R.I. D-070 Q Combination Dynamic Air and Pressure Relief Valve combines two components in single product to provide maximum line protection.

The Pressure Relief component is designed to quickly release excessive line pressure while maintaining safe and gradual closure. When the pressure rises above the set point, water is released from the Pressure Relief Valve.

The Combination Air Valve component prevents up-surges by discharging air from pressurized water lines in a controlled and gradual manner. When vacuum occurs, the valve intakes air into the system, reducing impending down-surges to a safe level.

These two components ,working together, protect the pipeline from excessive pressure, eliminating bursts and water loss.

### > Installation

- Pump stations
- Deep-well pumps
- Downstream and upstream of shut-off valves
- Systems prone to water hammer and local system surges
- End of a supply line
- On top of pressure vessels (filters)
- Downstream of a pressure reducing valve

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### > Operation









Air Discharge large volumes

Air Intake large volumes

Pressure Relief

Pilot-operated

## Features and Benefits

Pilot-operated valve	Constantly senses the upstream pressure and also operates as a two-stage pressure relief valve
Rolling Diaphragm	Normally closed air & vacuum orifice
Internal operating parts	Durable, made from corrosion-resistant materials
Large automatic air release orifice	Lessens the possibility of obstruction from debris
Rolling seal	Leak-free sealing over a wide range of pressure differentials
Dynamic combination air valve	Smooth and gradual valve closure, unaffected by the water flow, discharges all the air from the system

### Technical Specifications

Size Range	2"-4" Reinforced Nylon valves   3" Metal valves
Sealing pressure range	D-070 P Q (Reinforced Nylon) 0.2-10 bar (PN 10)   0.2-16 bar (PN 16) D-070 Q (Metal) 0.2-16 bar (PN 16) Testing pressure: 1.5 times maximum working pressure
Temperature	Maximum working temperature: 60° C. Maximum intermittent temperature: 90° C.
Metal valve coating	Fusion bonded epoxy coating in compliance with standard DIN 30677-2

Upon ordering, please specify: model, size, working pressure, thread/ flange standard and type of liquid





### Valve Selection Options

Valve connection	Threaded BSP/NPT (Reinforced Nylon) or Flanged ends to meet various requested standards
Bug Screen	Add-on prevents the intrusion of debris or insects into the air valve $(2" - 3")$





### Dimensions and Weight

Model	Dimensions (mm)		Connection		Weight (kg)	Orifice Area (mm²)		
	А	В	С	D	Е		A/V	Auto.
Nylon models	Nylon models							
2" (50 mm) THR	144	189	216	2" BSP Male	3/8" BSP Female	1.7	7.8	1963
2" (50 mm) FL	167	211	222	2" BSP Male	3/8" BSP Female	2.1	7.8	1963
3" (80 mm) THR	144	189	217	2" BSP Male	3/8" BSP Female	1.7	7.8	1963
3" (80 mm) FL	200	229	222	2" BSP Male	3/8" BSP Female	2.4	7.8	1963
4" (100 mm) FL	228	243	222	2" BSP Male	3/8" BSP Female	2.7	7.8	1963
Metal models								
3" (80 mm) FL	233	258	293	3" Vic / BSP / NPSM	3/8" BSP Female	15.2	7.8	5153

FL - Flanged THR - Threaded

#### NOTE

All product Weights and dimensions are approximate, due to the differences in flange standards, materials and variable accessories

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### > Flow Charts for Nylon Models

#### Air & Vacuum Flow Rate



### > Flow Charts for Metal Models

#### Air & Vacuum Flow Rate







Flow Rate [m<sup>3</sup>/h]



#### Automatic Air Release Flow Rate









### Parts List and Specification | Nylon Models

No.	Part	Material
1	Air Valve Body Assembly	
1a	Discharge Elbow	Polypropylene
1b	Body	Reinforced Nylon
2	Pilot Seal Assembly	
2a	Clamping Stem	Reinforced Nylon
2b	Pilot Float Assembly	Polypropylene + Stainless Steel 316
2c	Rolling Seal	EPDM
3	Extension Assembly	
За	O-ring	NBR
3b	Body	Reinforced Nylon
4	Adaptor Assembly	
4a	O-Ring	NBR
4b	Locking Ring	Reinforced Nylon
5	Seal Assembly	
5a	Adaptor	Reinforced Nylon
5b	Rolling Diaphragm Sealing Assembly	Reinforced Nylon + EPDM + Stainless Steel 316
6	Body Assembly	
6a	Support Ring	Reinforced Nylon
6b	Body	Reinforced Nylon
6c	O-Ring	NBR
6d	Flange	Reinforced Nylon
7	P-31U Pilot Assembly	
7a	P-31U Pilot	Reinforced Nylon / Polypropylene, NR/EPDM + Stainless Steel 302/304/316 + POM
7b	Tube	HD Polyethylene







### Parts List and Specification | Metal Model

No.	Part	Material
1	Air Valve Body Assembly	
1a	Discharge Elbow	Polypropylene
1b	Body	Reinforced Nylon
2	Pilot Seal Assembly	
2a	Rolling Seal	EPDM
2b	Pilot Float Assembly	Polypropylene + Stainless Steel 316
2c	Clamping Stem	Reinforced Nylon
3	Adaptor Assembly	
За	O-Ring	NBR
3b	Body	Reinforced Nylon
4	Cover Assembly	
4 4a	Cover Assembly O-ring	NBR
4 4a 4b	Cover Assembly O-ring Cover	NBR Reinforced Nylon
4 4a 4b	Cover Assembly O-ring Cover	NBR Reinforced Nylon
4 4a 4b 5	Cover Assembly O-ring Cover Rolling Diaphragm Sealing Assembly	NBR Reinforced Nylon Reinforced Nylon + EPDM + Stainless Steel 304 + Natural Rubber + Fabric
4 4a 4b 5	Cover Assembly O-ring Cover Rolling Diaphragm Sealing Assembly	NBR Reinforced Nylon Reinforced Nylon + EPDM + Stainless Steel 304 + Natural Rubber + Fabric
4 4a 4b 5 6	Cover Assembly O-ring Cover Rolling Diaphragm Sealing Assembly Body Assembly	NBR Reinforced Nylon Reinforced Nylon + EPDM + Stainless Steel 304 + Natural Rubber + Fabric
4 4a 4b 5 5 6 6	Cover Assembly O-ring Cover Rolling Diaphragm Sealing Assembly Body Assembly Bolt, Nut & Washer	NBR Reinforced Nylon Reinforced Nylon + EPDM + Stainless Steel 304 + Natural Rubber + Fabric Steel Zinc Cobalt Coated
4 4a 4b 5 5 6 6 6 6 6 8 6	Cover Assembly O-ring Cover Rolling Diaphragm Sealing Assembly Body Assembly Bolt, Nut & Washer Body	NBR Reinforced Nylon Reinforced Nylon + EPDM + Stainless Steel 304 + Natural Rubber + Fabric Steel Zinc Cobalt Coated Ductile Iron
4 4b 5 6 6 6 6 6 6	Cover Assembly O-ring Cover Rolling Diaphragm Sealing Assembly Body Assembly Bolt, Nut & Washer Body	NBR   Reinforced Nylon   Reinforced Nylon + EPDM + Stainless Steel   304 + Natural Rubber + Fabric   Steel Zinc Cobalt Coated   Ductile Iron
4 4a 4b 5 5 6 6 6 6 6 6 0 7	Cover Assembly O-ring Cover Rolling Diaphragm Sealing Assembly Body Assembly Bolt, Nut & Washer Body P-96Q Pilot Assembly	NBR Reinforced Nylon Reinforced Nylon + EPDM + Stainless Steel 304 + Natural Rubber + Fabric Steel Zinc Cobalt Coated Ductile Iron
4 4a 4b 5 6 6 6 6 6 6 7 7 7 7	Cover Assembly O-ring Cover Rolling Diaphragm Sealing Assembly Body Assembly Bolt, Nut & Washer Body P-96Q Pilot Assembly P-96Q Pilot	NBR   Reinforced Nylon   Reinforced Nylon + EPDM + Stainless Steel   304 + Natural Rubber + Fabric   Steel Zinc Cobalt Coated   Ductile Iron   Brass + NR/EPDM + Stainless Steel   302/304/316 + PTFE + Reinforced Nylon



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