



# **Agriculture** Hydraulic Control Valves

R-30 Diaphragm Valves | PN10/16





# **AGRICULTURE** DIAPHRAGM VALVES [PN10/16]

# R-30 Series

#### Accurate, Rapid, Reliable and Quiet

The A.R.I. R-30 Series is line of metal, diaphragm-operated hydraulic control valves.

The valves are suitable for installation in agriculture, water transmission and waterworks systems for irrigation, landscape and infrastructure applications.

The R-30 series has an innovative elliptic shaped diaphragm that integrates well with a wide variety of regulating control pilots, solenoids and control accessories.

They are compatibility designed for water level control, flow control, electric & remote control as well as pressure reducing & pressure sustaining operation.



Excellent regulating capabilities for a wide range of flow rates from drip (500 l/h) up to maximum flow

Operational from low pressure up to 16 bar

Highly reliable operation and durable over time

Quick-reaction operation

Rapid response to changes in flow rate

Designed to reduce cavitation damage

Silent operation

Low head losses

Wide range of connections:
Flanged, Threaded and Grooved

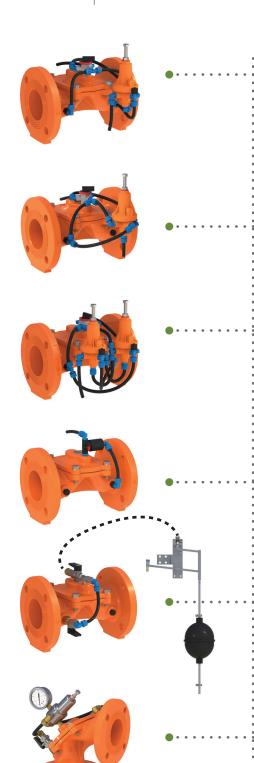
Simple mechanism

Easy inline maintenance

User-friendly







### R-30 R

#### **Pressure Reducing Control Valve**

Maintains a constant downstream pressure regardless of upstream pressure or flow rate fluctuations. The set point of reduced pressure is adjustable by a 2-way or 3-way pilot valve.

A spring-loaded diaphragm inside the pilot reacts according to the downstream pressure changes. The pressure fluctuations are compensated by gradual opening and closing of the valve.

### R-30 S

#### **Pressure Sustaining Control Valve**

The pressure sustaining component maintains the minimum preset upstream pressure regardless of changes in the downstream pressure or in the flow rate. The pressure relief is a sustaining valve that releases excess flow from the system.

### **R-30 SR**

#### Pressure Sustaining Reducing Control Valve

The combined operation of the two pilots sustains a constant pressure upstream of the valve, and at the same time, reduces the downstream to a preset pressure. Both pilots have spring-loaded diaphragms. One pilot is sensitive to upstream pressure and the other to downstream pressure. The valve opens or closes gradually to maintain both required pressures simultaneously.

### **R-30 E**

### **Electric Operated Control Valve**

The electric valves are used for remote commands by solenoids in a normally opened or closed position and can operate in combination with all the hydraulic pilot applications.

# R-30 L/X/Y/Z Level Control Valve

The level control valves are used for a wide range of applications with a horizontal float valve, a vertical (differential) float valve with one or two setting levels or with an altitude P-36 Z hydraulic pilot with adjustable settings, as well as with electric level sensors to match all different water reservoir needs.

## R-31 Q

#### **Quick Pressure Relief Valve**

The valve opens instantly to high pressure readings, but closes slowly to protect the system against excessive pressure.

# **Hydraulic Pilot Valves**

The A.R.I. series of control pilots offers a variety of pressure and flow regulating control pilots, suitable for working pressures from 0.2 bar to 16 bar. This wide range of pilots is suitable for two and three-way control circuits, either in metal or reinforced nylon. The A.R.I. series of control pilots are outstanding in their innovation, accuracy, reliability and simplicity.



# **Technical Specifications**

# **Straight Valves**

	End Connection	Dimensions (mm)			Weight	Control	Hydraulic Performance	
Size		Length	Width	Height	(Kg)	Chamber Volume (ml)	Working Pressure (bar)	Kv
1" (25 mm)	Threaded	128	78	55	0.9	22	0.7-16	24
1½"N (40-25-40 mm)	Threaded	140	78	70	1.2	22	0.7-16	34
1½"S (40-50-40 mm)	Threaded	176	126	82	2.7	68	0.4-16	60
2" (50 mm)	Threaded	185	126	96	2.8	68	0.4-16	95
2" (50 mm)	Flanged	150	150	151	6.0	68	0.4-16	95
3"R (80-50-80 mm)	Threaded	252	126	114	4.9	68	0.4-16	95
3"N (80 mm)	Threaded	254	161	128	6.4	200	0.4-16	137
3"N (80 mm)	Grooved	256	161	121	5.5	200	0.4-16	137
3"N (80 mm)	Flanged	254	200	200	13	200	0.4-16	137
3"S (80-100-80 mm)	Threaded	317	212	148	13	300	0.4-16	260
3"S (80-100-80 mm)	Flanged	254	212	192	18	300	0.4-16	260
4" (100 mm)	Grooved	305	212	147	12	300	0.4-16	270
4" (100 mm)	Flanged	305	220	220	20	300	0.4-16	270
6" (150 mm)	Grooved	436	298	208	26	1200	0.4-16	700
6" (150 mm)	Flanged	406	300	287	40	1200	0.4-16	700
8" (200 mm)	Flanged	521	343	350	47	1200	0.4-16	713
10" (250 mm)	Flanged	633	525	422	126	6900	0.4-16	1800
12" (300 mm)	Flanged	751	525	480	144	6900	0.4-16	2000
14" (350 mm)	Flanged	775	533	533	177	6900	0.4-16	2000
16" (400 mm)	Flanged	752	660	608	285	13800	0.4-16	3500



 $Kv = Q/\sqrt{\Delta p}$  Where Q=Flow Rate (m<sup>3</sup>/h),  $\Delta P$ =Pressure loss across the valve (bar), when fully open

# **Angle Valves**

Size	End Connection	Dimensions (mm)			Weight	Control	Hydraulic Performance	
		Length	Width	FTC	(Kg)	Chamber Volume (ml)	Working Pressure (bar)	Kv
2" (50 mm)	Threaded	158	126	118	2.9	68	0.4-16	90
3"R (80-50-80 mm)	Threaded	208	126	153	5.3	68	0.4-16	90
3"N (80 mm)	Threaded	234	161	175	6.9	200	0.4-16	187
3"N (80 mm)	Grooved	217	161	157	5.4	200	0.4-16	187
3"N (80 mm)	Flanged	254	200	154	12	200	0.4-16	187
3"S (80-100-80 mm)	Threaded	250	212	192	12	300	0.4-16	268
3"S (80-100-80 mm)	Flanged	263	212	163	17	300	0.4-16	268
4" (100 mm)	Grooved	242	212	181	11	300	0.4-16	291
4" (100 mm)	Flanged	298	220	188	20	300	0.4-16	291
6" (150 mm)	Flanged	371	298	230	36	1200	0.4-16	710



 $Kv = Q/\sqrt{\Delta p}$  Where Q=Flow Rate (m<sup>3</sup>/h),  $\Delta P$ =Pressure loss across the valve (bar), when fully open

<sup>\*</sup> FTC - Face To Center

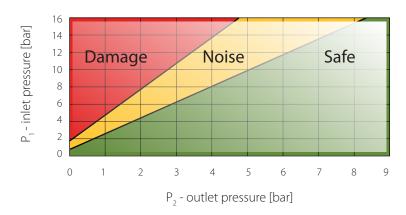




# **Technical Information**

#### **Cavitation Data**

Determining safe operating pressure drop conditions



$$O \text{ system} = \frac{P_1 - P_{\text{Vapo}}}{P_1 - P_2}$$

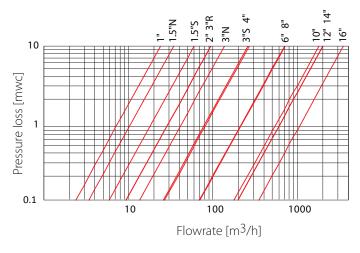
Where

 $\sigma$  = Cavitation number [no units],

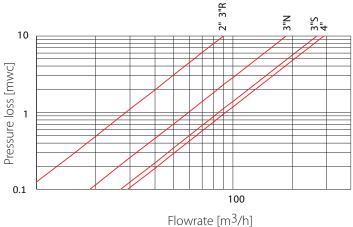
P = Absolute pressure [either unit are acceptable; e.g.: bar/mwc/psi]

- \* Operating conditions inside the cavitation damage zone is permissible for infrequent periods of short duration.
- \* Based on cavitation index (sigma values) as defined by Utah State University Water Research Laboratory.
- \* Operating conditions, at standard temperature and elevation.

## Flow Charts for Straight Valves



### Flow Charts for Angle Valves



#### Diaphragm Working Pressure

Diaphragm Model	Working Pressu	ıre
Low pressure	0.2 - 5 (bar)	
Default	0.4 - 10 (bar)	
High pressure	0.7 - 16 (bar)	
* Other diaphragm materials	The state of the s	

#### **Bolts tightening**

Size	Recommended Torque [Nm]				
1" - 1.5"	10				
2"-3"	30				
4" - 8"	80				
10"- 16"	100				





A.R.I. is a leading manufacturer and provider of solutions for the protection and control of liquid transmission systems.

The company manufactures and markets its world renowned comprehensive line of air valves, check valves, and unmeasured flow reducers as well as exceptional performance hydraulic control valves. A.R.I. is known throughout the world for its expertise, service and uncompromising quality – A.R.I. Redefining Reliability

## **Control Valve Applications**



## Standards & Approvals





















