Irrigation









### Combination Air Valve



A.R.I. D-040 Series, is a reduced bore Combination Air Valve. Installed on liquid transmission systems, the Air Valve is designed to improve hydraulic operation by protecting the pipeline, increasing pipeline efficiency and reducing energy requirements.

## Installation

- Pump stations: downstream of the pump and the check valve
- Downstream and upstream of shut-off valves
- Downstream of deep-well pumps
- On long constant-sloped pipeline segments
- At peaks along the pipeline and at peaks relative to hydraulic gradient
- At end lines
- Before water meters
- On strainers and filters

## Operation



Air Discharge



Air Intake



Automatic Air Release



One Way Out



One Way In



Non Slam





## Features and Benefits

Reliable operation	reduces water hammer impact, saves energy and increases system efficiency
Dynamic design	high capacity air discharge
Installation and maintenance	easy to install and simple to maintain
Unique orifice seat/seal design	long-term maintenance-free operation
Accessible discharge outlet	for connecting a vent pipe
All parts UV resistant reinforced composite and rubber materials	non-corrosive and durable
Rollings seal	leak-free sealing over a wide range of pressure differentials

## Technical Specifications

Size range	1/2" - 2"	
Sealing pressure range		0.1 - 10 bar (PN10) 0.2 - 16 bar (PN16)
Testing pressure	1.5 times maximum working pressure	
Temperature	Maximum working temperature: 60° C. Maximum intermittent temperature: 90° C.	
Upon ordering, please specify: model, size, working pressure, thread/flange standard and type of liquid		

The valve installed under the air valve must be fully open to prevent damage or malfunction and ensure performance within the specifications of the air valve.





# △ A.R.I. D-040







Models	A.R.I. DG-10 A.R.I. D-040 A.R.I. D-040 L - Specifically designed to operate with liquids containing small suspended solids	
Valve connection	Threaded male BSPT/NPT Flanged ends to meet various requested standard	
Standard materials	Reinforced Nylon, Polypropylene	
Optional add-on components	One-way Out attachment, allows for air discharge only, prevents air intake One-way In attachment, allows air intake only, not allowing air discharge Non-slam, discharge-throttling attachment, allows full air intake, throttles air discharge (2" only)	
Pressure rating	PN10 A.R.I. DG-10 PN16 A.R.I. D-040   A.R.I. D-040 L	

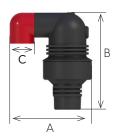
## Dimensions and Weight

Size	Dimensions (mm)		Connections	Weight (kg)	Orifice Area (mm²)	
	max. A	В	С		A/V	Auto.
D-040 / DG-10						
1/2" (15mm), 3/4" (20mm), 1" (25mm) TRH	100	143	3/8" BSP Female	0.33	100	7.8
2" (50mm) TRH	183	215	1½" BSP Female	1.1	804	12
2" (50mm) FL	211	222	1½" BSP Female	1.6	804	12
D-040 L						
1/2" (15mm), 3/4" (20mm), 1" (25mm) TRH	100	227	3/8" BSP Female	0.6	100	7.8
2" (50mm) TRH	183	346	1½" BSP Female	2	804	12
2" (50mm) FL	211	354	1½" BSP Female	2.5	804	12

NOTE

Dimension A in the picture and in the table shows the maximum product width. This width can be reduced by changing the cover direction. All product weights are approximate, due to the differences in flange standards, materials and variable accessories.

FL - Flanged THR - Threaded



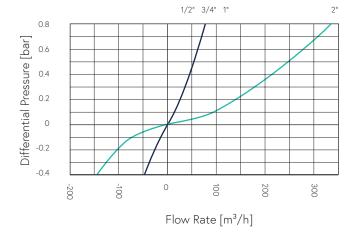




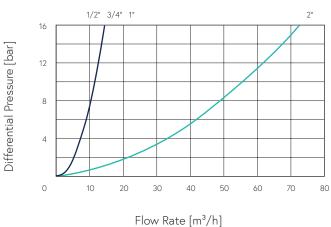
## Flow Charts

### D-040





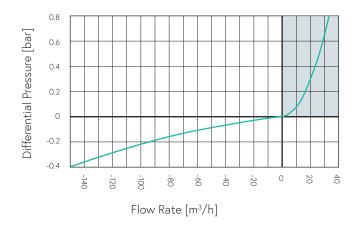
#### Automatic Air Release Flow Rate



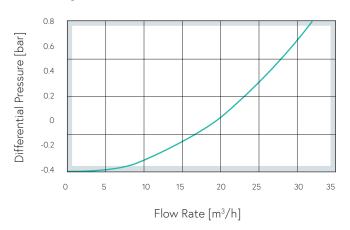
How Rate [III / II]

### D-040 NS

Air & Vacuum Flow Rate



Air Discharge Flow Rate







## Parts List and Specifications | 1"

No.	Part	Material
1	Cover Assembly	
1a	Discharge Outlet	Polypropylene
1b	Body	Reinforced Nylon / Polypropylene
2	Air Release / Air & Vacuum Assembly	
2a	Clamping Stem	Reinforced Nylon / Polypropylene
2b	Float	Foamed Polypropylene
2c	Rolling Seal	EPDM / VITON
3	Base Assembly	
3a	O-Ring	NBR / VITON
3b	Base	Reinforced Nylon / Polypropylene









## Parts List and Specifications | 2"

No.	Part	Material
1	Cover Assembly	
1a	Discharge Outlet	Polypropylene
1b	One-Way or NS Check Valve (Optional)	Reinforced Nylon
1c	Body	Reinforced Nylon / Polypropylene
2	Air Release / Air & Vacuum Assembly	
2a	Clamping Stem	Reinforced Nylon / Polypropylene
2b	Float	Foamed Polypropylene
2c	Seal Assembly	
	Screws	Stainless Steel
	Plug Cover	Reinforced Nylon / Polypropylene
	Rolling Seal	EPDM / VITON
	Plug	Reinforced Nylon / Polypropylene
3	Base Assembly	
3a	O-Ring	NBR / VITON
3b	Base	Reinforced Nylon / Polypropylene
4	Optional Flange Assembly	
4a	O-Ring	NBR
4b	Flange	Reinforced Nylon



NOTE

# △ A.R.I. D-040 L



## Parts List and Specifications | 1"

No.	Part	Material
1	Cover Assembly	
1a	Discharge Outlet	Polypropylene
1b	Body	Reinforced Nylon / Polypropylene
2	Air Release / Air & Vacuum Assembly	
2a	Clamping Stem	Reinforced Nylon / Polypropylene
2b	Float	Foamed Polypropylene
2c	Rolling Seal	EPDM / VITON
3	Extension Assembly	
3a	Extension	Reinforced Nylon / Polypropylene
3b	O-Ring	NBR / VITON
4	Base Assembly	
4a	O-Ring	NBR / VITON
4b	Base	Reinforced Nylon / Polypropylene

NOTE

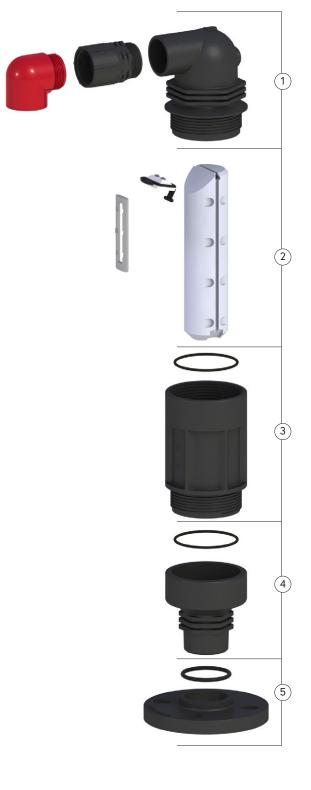


# △ A.R.I. D-040 L



## Parts List and Specifications | 2"

No.	Part	Material
1	Cover Assembly	
1a	Discharge Outlet	Polypropylene
1b	One-Way or NS Check Valve (Optional)	Reinforced Nylon
1c	Body	Reinforced Nylon / Polypropylene
2	Air Release / Air & Vacuum Assembly	
2a	Clamping Stem	Reinforced Nylon / Polypropylene
2b	Float	Foamed Polypropylene
2c	Seal Assembly	
	Screws	Stainless Steel
	Plug Cover	Reinforced Nylon / Polypropylene
	Rolling Seal	EPDM / VITON
	Plug	Reinforced Nylon / Polypropylene
2d	O-Ring	NBR / VITON
3	Extension Assembly	
3a	Extension	Reinforced Nylon / Polypropylene
3b	O-Ring	NBR / VITON
4	Base Assembly	
4a	O-Ring	NBR / VITON
4b	Base	Reinforced Nylon / Polypropylene
5	Optional Flange Assembly	
5a	O-Ring	NBR
5b	Flange	Reinforced Nylon



NOTE